

Date: Tuesday, 10/03/2009 11:27:56 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET  
 Job Number : 46401  
 Estimate Number : 13654  
 P.O. Number :  
 This Issue : 10/03/2009 S.O. No. :  
 Prsht Rev. : NC Part Number : D38075  
 First Issue : / / Type : SMALL / MED FAB Drawing Number : D3807 REV.A  
 Previous Run : 05060 Project Number : N/A  
 Material :  
 Due Date : 17/03/2009 Qty: 2 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A 08-11-28 new issue DD verified by:ec  
 Est Rev:B 09-03-04 rev.a as per dwg DD verified by:EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 1.4437 sf(s)/Unit Total : 2.8875 sf(s)  
 NEOPRENE SHEET 0.063  
 batch: 111015

ml 09 03 10

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D3807  
 Dwg Rev: A  
 Prog Rev: A

2-Deburr if necessary

ml 09 03 11

(2)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 09 03 11

(2)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

09 03 11 (2)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify with Dart part # using yellow paint marker and Stock  
 Location: \_\_\_\_\_  
 I

9/3/13

(2V)

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: 1 Tuesday, 10/03/2009 11:27:56 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 46401

Part Number: D38075

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

209/03/15

MF

09-03-13

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

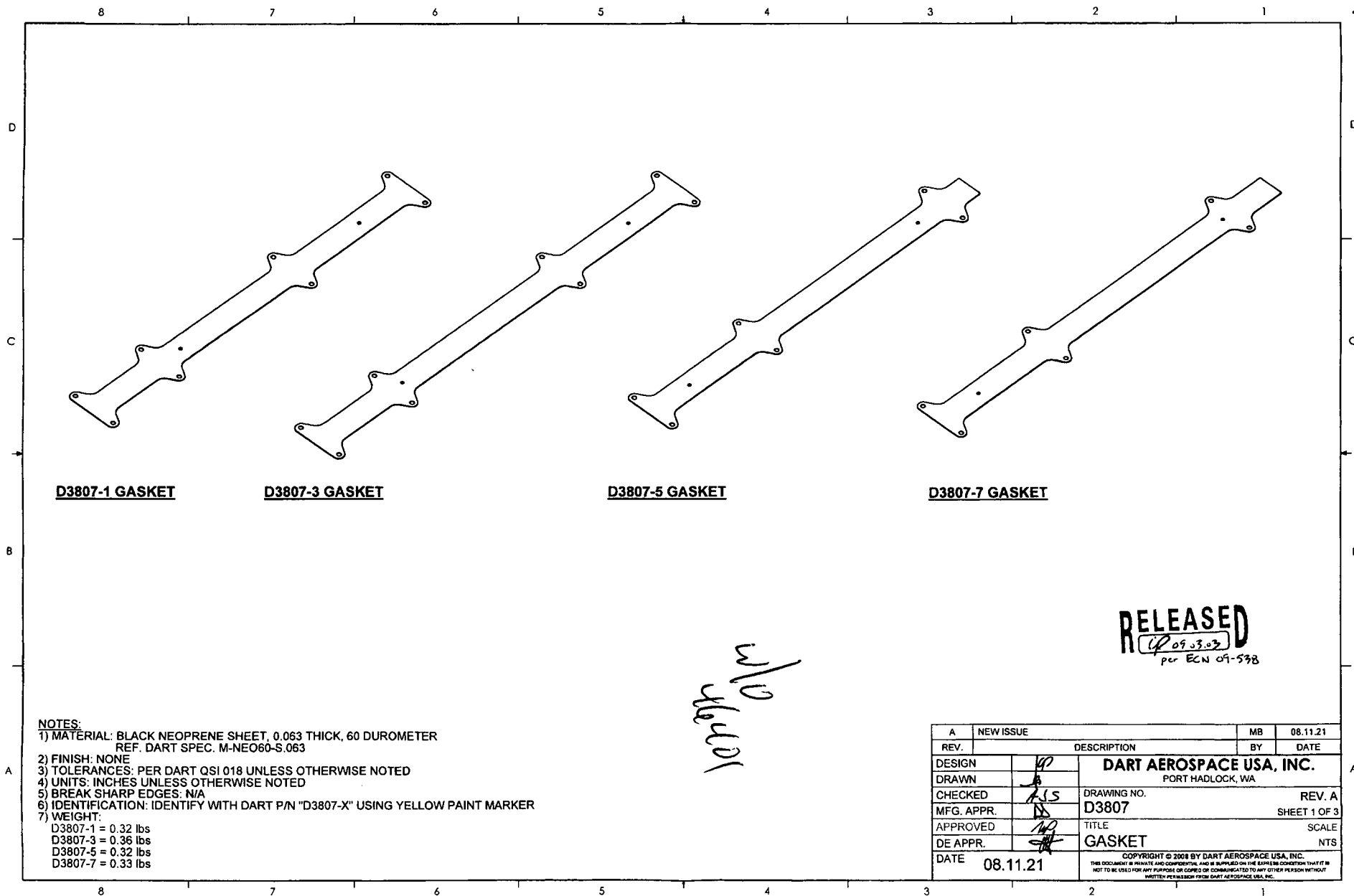
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries





**D3807-1 GASKET**

**D3807-3 GASKET**

**D3807-5 GASKET**

**D3807-7 GASKET**

**RELEASED**  
*UP 09-03-02*  
 per ECN 09-538

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:  
 D3807-1 = 0.32 lbs  
 D3807-3 = 0.36 lbs  
 D3807-5 = 0.32 lbs  
 D3807-7 = 0.33 lbs

A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>JP</i>	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	<i>JP</i>		
CHECKED	<i>RJS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>DS</i>	D3807	SHEET 1 OF 3
APPROVED	<i>JP</i>	TITLE	SCALE
DE APPR.	<i>JP</i>	GASKET	NTS
DATE	08.11.21	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.          THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS          NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT          WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

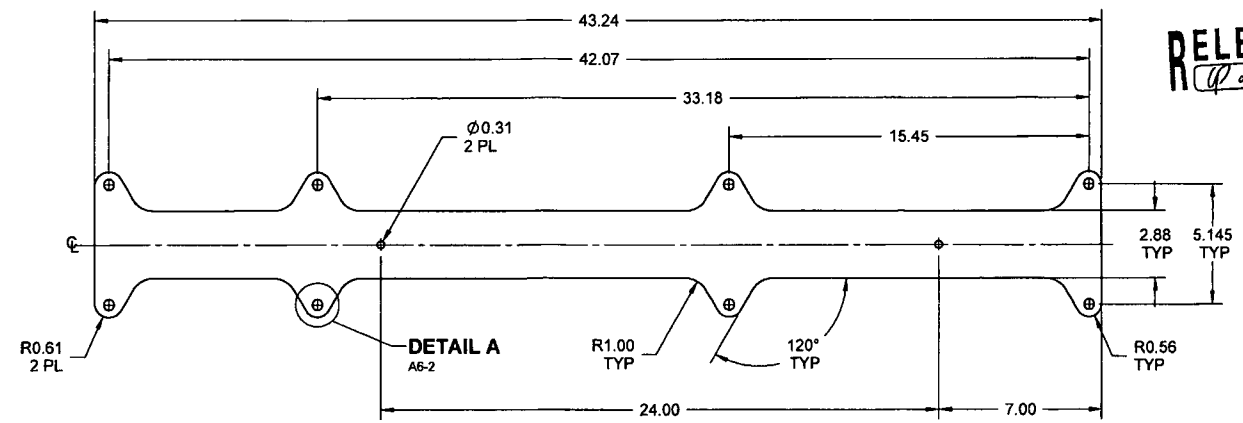
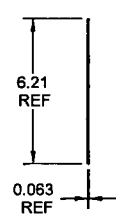
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

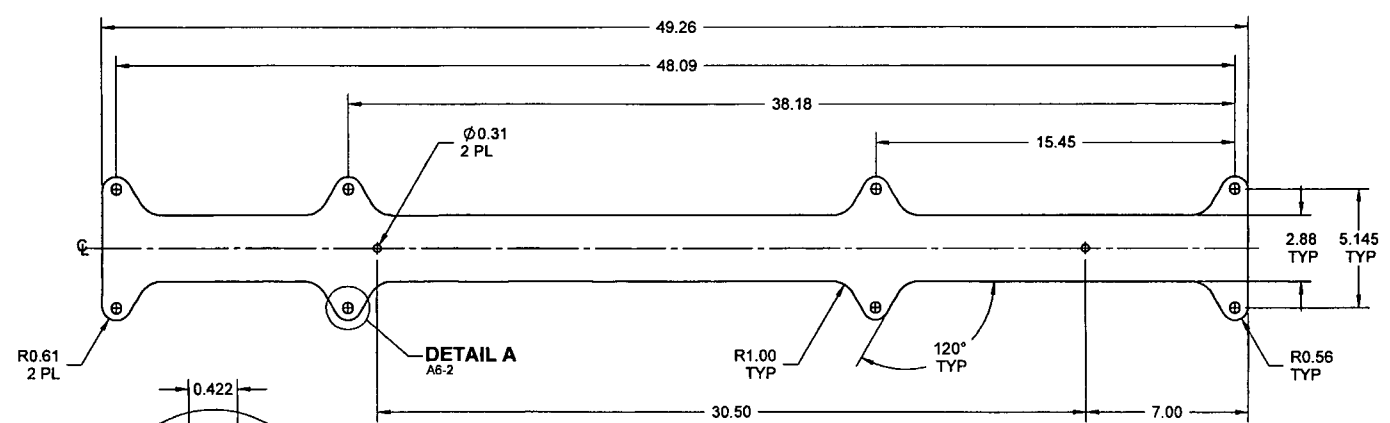
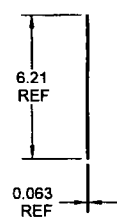
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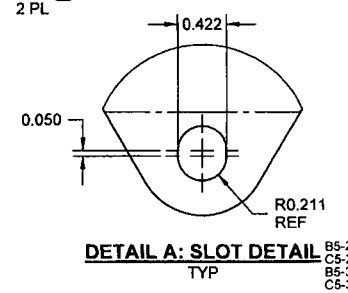
**RELEASED**  
09.03.07



**D3807-1 GASKET**



**D3807-3 GASKET**



DESIGN		<b>DART AEROSPACE USA, INC.</b>	
DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3807</b>	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>GASKET</b>	NTS
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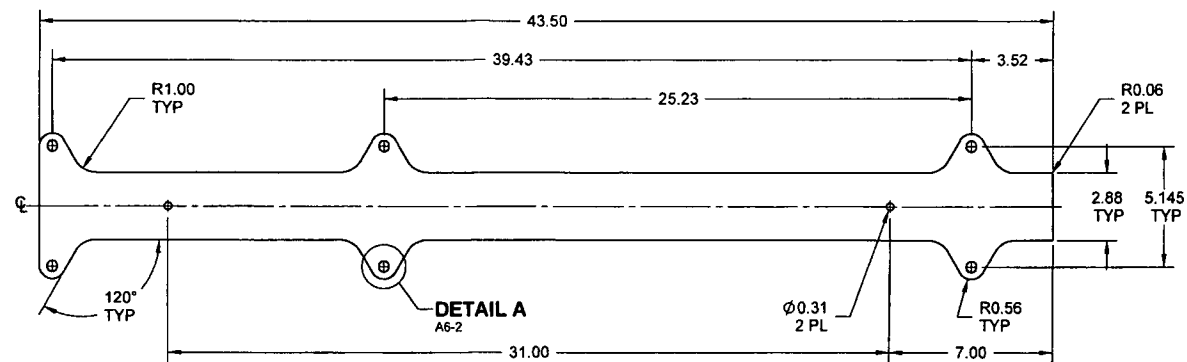
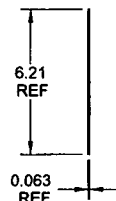
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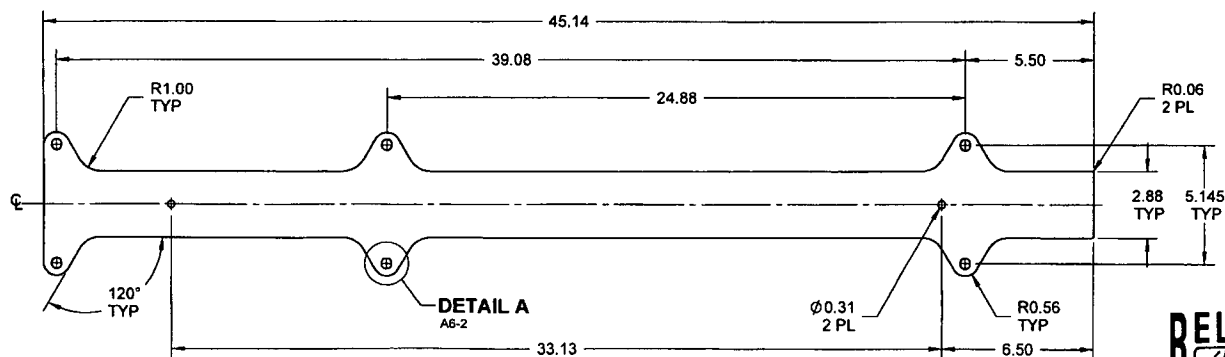
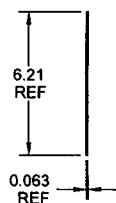
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**D3807-5 GASKET**



**D3807-7 GASKET**

**RELEASED**  
09.03.03

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DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3807	SHEET 3 OF 3
APPROVED		TITLE	SCALE
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